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DRAWING MADE IN THIRD ANGLE PROJECTION

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LOC	DIST	P	F	ZONE	LTR	DESCRIPTION	DATE	APPD
AF	50				K	REDRAWN PER AF-6644	4/16/90	PF/JR

Top view of the crimp showing dimensions: .470 DIA, .323 DIA ±.005, 1.046, .384, and .030 ±.001.

1 CONTINUOUS STRIP ON REELS

Side view of the crimp showing dimensions: .155, .186, and .030 ±.001.

SECTION A-A and SECTION B-B showing cross-sections with dimensions: .200/.175, .240/.215, and .245/.220.

SECTION A-A

SECTION B-B

TYPE	WIDTH	STRIP LENGTH ±.015	TYPE	WIDTH	±.002 HEIGHT	WIRE
F or 0	.210	.220	F	.155	.087	14
					.081	16
INSUL BARREL CRIMP			WIRE BARREL CRIMP			

FINISH	INSULATION RANGE	WIRE SIZE	PART NO
.000080 MIN TIN PL PER MIL-T-10727	.120-.180 DIA	16-14 AWG	42752-2 42752-1
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES ON: 2 PLC DEC ± - 3 PLC DEC ± .015 ANGLES ± -	AMP AMP Incorporated Harrisburg, PA 17105-3608 NAME: RING		
#2 HARD BRASS	SIZE: B	CAGE CODE: 00779	DRAWING NO: 42752
SEE TABLE	SCALE: 4:1	SHEET: 1 OF 1	

AMP 1470-15 REV 11-89

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CUSTOMER DRAWING